R18 Code No: 156CQ JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD B. Tech III Year II Semester Examinations, February/March - 2022 PRODUCTION PLANNING AND CONTROL (Mechanical Engineering) Time: 3 hours Answer any five questions All questions carry equal marks Explain in detail various functions of production planning and control. 1.a) Define forecasting and brief on various forecasting techniques in detail. 2. Examine the types of production systems and describe the measures of forecasting errors. [15] 3.a) Define inventory. Explain various functions of inventories. b) Brief on aggregate planning methods. [7+8]Explain the importance of ABC analysis with the help of an example 4.a) Discuss about the transportation model. [7+8]With the help of an example, explain the procedure of any two line balancing methods. 5. [15] Define routing. Explain the routing procedure in detail and discuss the factors affecting routing procedure. [15]Explain the objectives of flow shop scheduling and job shop scheduling and steps 7. involved in line of balance. [15] Define dispatching. Explain various activities of dispatcher and dispatching procedures. -00O0o-

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